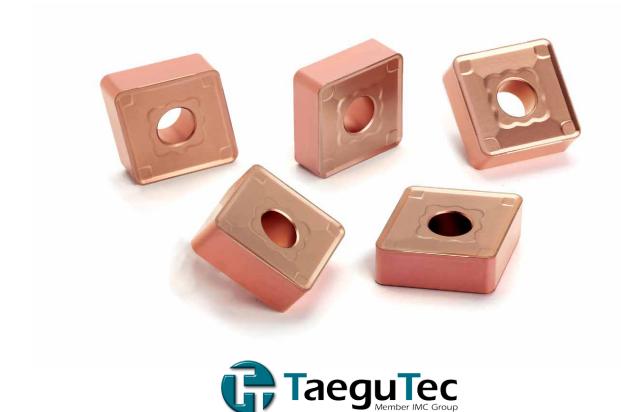


EH Chip Breaker For Heavy Machining of Stainless Steel



EH Chip Breaker

For heavy machining of stainless steel



- Heavy turning for stainless and mild steel
- Low cutting force in stainless steel machining
- Reliable & uniform performance
- Excellent chip control due to the specially designed chip breaker geometry
- Single sided insert

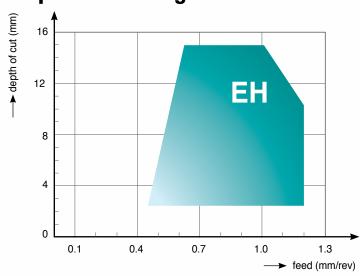
Introducing the latest chip breaker from TaeguTec, the EH single sided type chip breaker for heavy machining of stainless steel.

The EH insert's new geometry design promotes excellent chip control, minimized built-up-edge, excellent surface finish and low cutting force in stainless steel.

Furthermore, a strong cutting edge enables a high feed rate leading to high productivity in heavy turning applications.

With these features the EH insert enables reliable and uniform performance in heavy turning applications.

Chip breaker range



- Insert : CNMM 250924 EHCutting speed (V) : 100 m/min
- Material : SUS 304 (HB180-200)

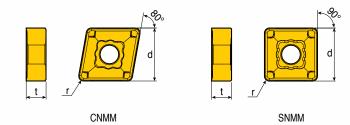




Heavy turn - Insert

C(S)NMM EH

- (-)		(mm)	
Designation	d	t	r
CNMM 250924 EH	25.4	9.525	2.4
SNMM 250924 EH	25.4	9.525	2.4



		Insert Designation	feed (mm/rev)	ap (mm)	Cermet		CVD coated								PVD coated				Uncoated					
	Insert				PV3010	CT3000	TT7005	TT7015	TT7310	TT8115	TT8125	TT8135	TT9215	TT9225	TT9235	TT5100	TT7100	TT5080	TT8020	TT9020	TT9080	P20	K10	K20
n	For heavy	CNMM 250924 EH	0.45 - 1.2	2.5 - 15									•	•	•									
	For heavy	SNMM 250924 EH	0.45 - 1.2	2.8 - 18									•	•	•									

^{*} Other grades are produced upon request only

Marked: Standard items

